IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant

Jerome H. Lemelson

Machine Tool System

Art Unit

322

Serial No.

07/049,381

Examiner

Bilinsky

Filed

Title

5/13/87

GROUP 320

JUN 1 4 1993

Honorable Commissioner of Patents and Trademarks Washington, D.C. 20231

SECOND SUPPLEMENTAL AMENDMENT

Dear Sir:

Applicant submits the following amendments to transfer claims from copending Serial No. 07/636,414.

Amendments

Please add the following new claims:

An automatic production system comprising:

- a plurality of tools disposed at respective work positions located spaced apart with respect to each other, and each of said tools including a respective tool controller that controls the operation of the tool,
- conveying means for conveying a unit of work to respective work (b) positions to be operated on by selected of said plurality of tools,
- a remote controller located remote from said tool controller for (c) generating aplurality of command control signals operable to effect control of said tool controller, and
- means for selectively addressing respective tool controllers and (d) applying said remotely generated command control signals to respective tool